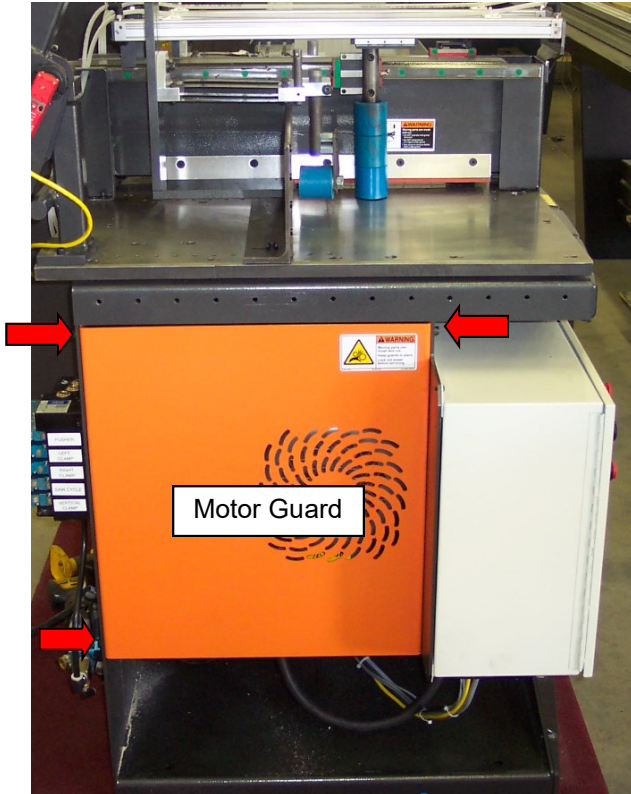
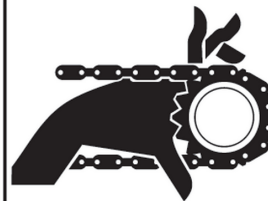
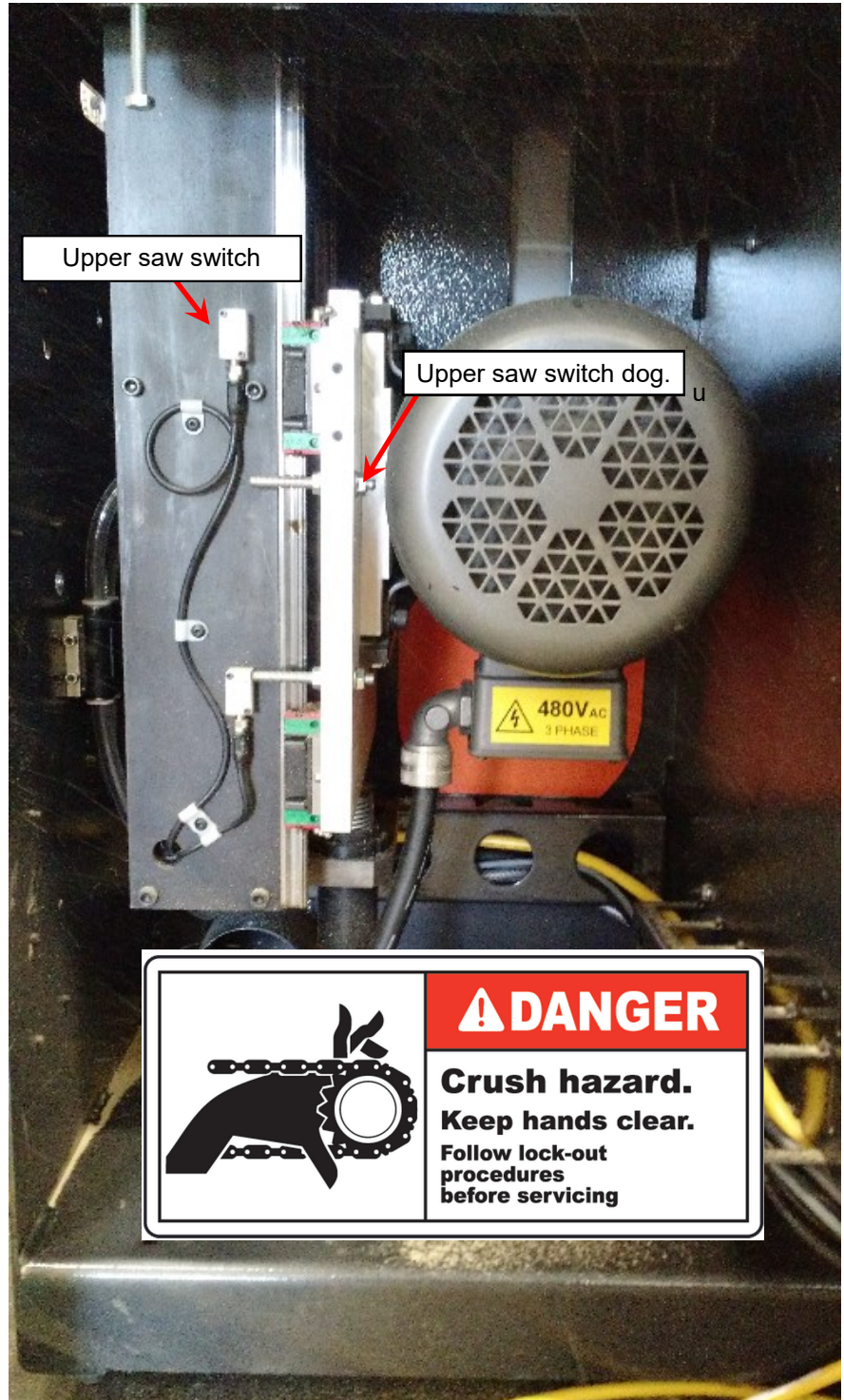


## Adjusting the Saw Height on Cyclone 600

To adjust how high the saw blade extends, first lock out power and air to the machine and then remove the motor guard by removing the screws indicated at left by the red arrows.



The photo at right shows the saw in the down position as it should be with air and power locked out. During the saw cycle, the saw moves up until the upper saw switch dog passes over the upper saw switch. The upper saw switch dog is mounted in a slot in the saw motor plate and secured by a nut on either side of the plate. To move it, crack loose one of the nuts, slide the dog up or down as desired, and re-tighten the nut. To make the saw reverse direction at a higher point, move the upper saw switch dog DOWN. To make the saw reverse direction at a lower point, move the saw switch dog UP.



**⚠ DANGER**

**Crush hazard.**

**Keep hands clear.**

**Follow lock-out  
procedures  
before servicing**