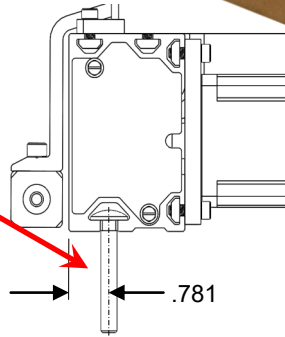




# Quick Start Guide

**1** Remove the STOP EXTENSION from the outside of the packaging and put aside. Then remove the remaining items from the

**2** Position the beam on your table with the motor end next to the saw. Align the beam with the saw fence and mark the front edge of the fence on your table. Remove the beam and strike a line .781" back from your marks. Drill 11/32 holes along this line to mount the beam. Three holes should be enough. The beam is held to the table with 5/16 carriage bolts as shown.



**3** Once the beam is mounted, mount the control box to the beam by sliding it onto the motor end, engaging the T-slot nuts hanging from bottom of the box into the T-slots on the top of the beam as you go. MAKE SURE THE POWER CORD IS NOT PLUGGED IN. You will need to remove the control box side panel to tighten one of the two mounting screws. **Do not remove the panel if the control box is plugged in.**

**4** Replace the control box side panel and secure with the two screws on the back of the box & mount the tablet display assembly to the top of the control box with the two screws assembled in its mounting holes.

**6** Slide the stop extension onto the flip stop but do not tighten.

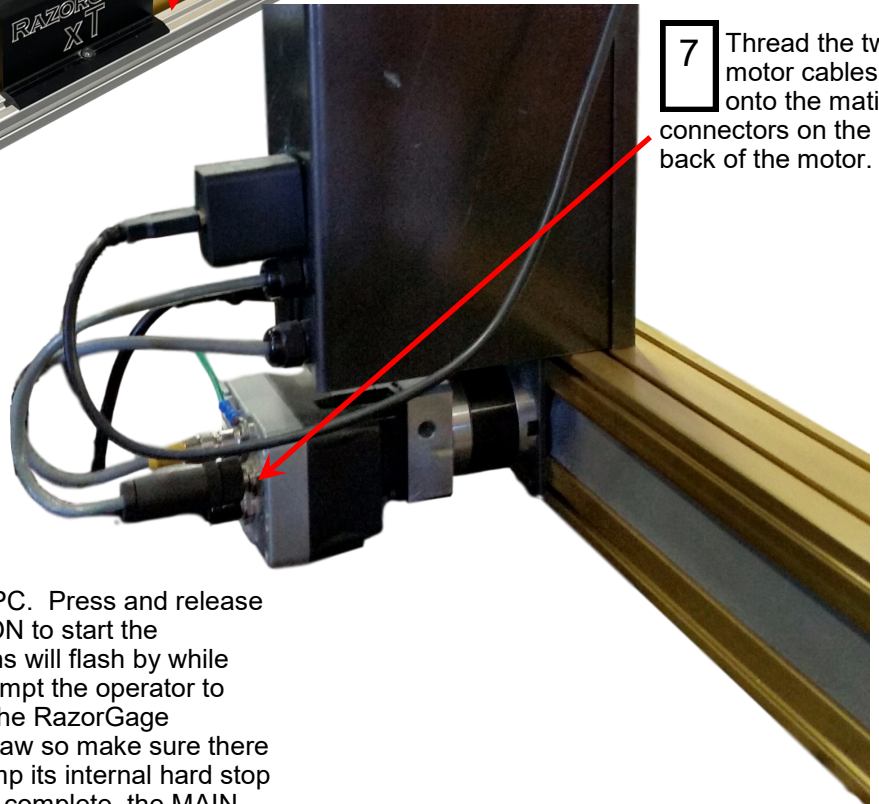
**7** Thread the two motor cables onto the mating connectors on the back of the motor.

This end should be next to your saw.

**8** Plug the main power cord into the receptacle on the back of the box and then into a wall outlet rated for 15 Amps.

**9** Flip the toggle switch next to the power receptacle to the ON position.

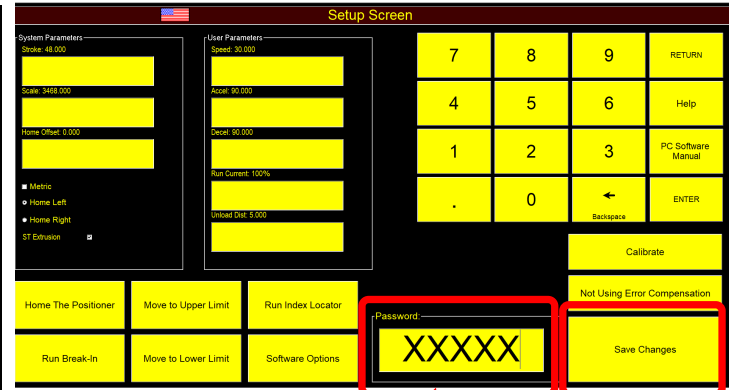
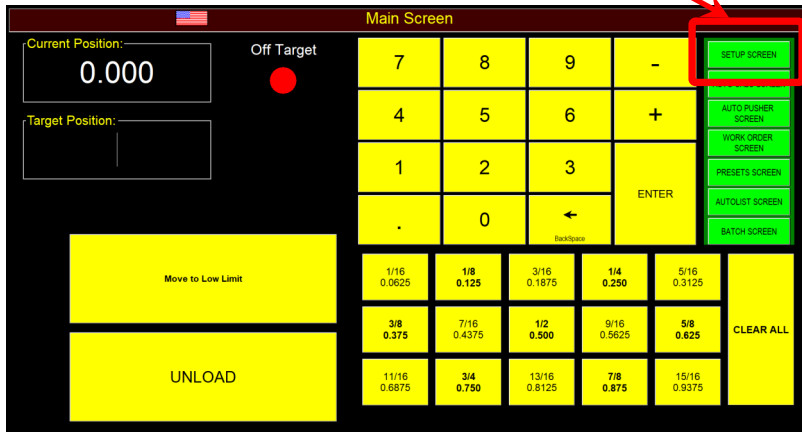
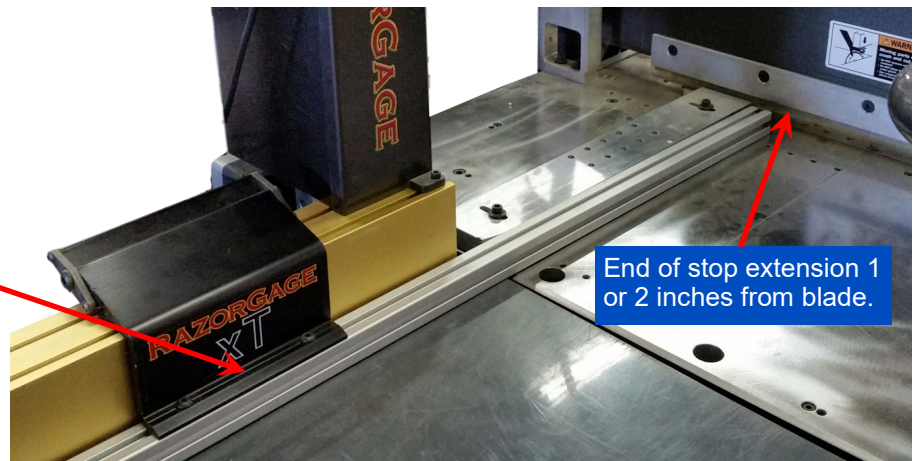
**10** Locate the tablet power button on the mini PC. Press and release to start Windows. Click the RazorGage ICON to start the RazorGage xTPC software. Several screens will flash by while the software boots. When it starts it will prompt the operator to press OK to HOME. When you press OK, the RazorGage positioning carriage will move towards the saw so make sure there are no obstructions. The carriage must bump its internal hard stop in order to home properly. When homing is complete, the MAIN SCREEN will appear. (OVER)



# Calibration

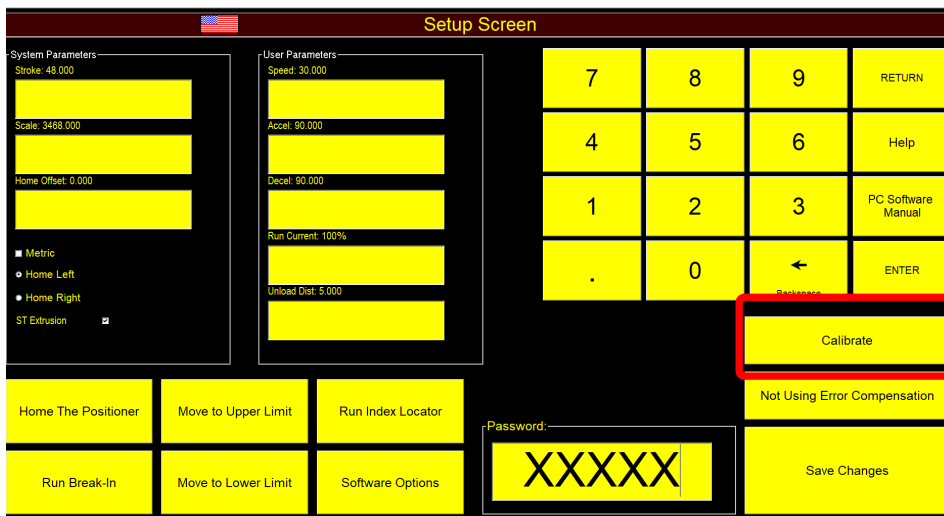
1 With the positioner at the HOME position, slide the stop extension to a point about an inch from the saw blade cutting plane and tighten the locking screw.

2 From the MAIN SCREEN on the tablet display, click SETUP



3 In the password box type 5239 and press ENTER

4 Click CALIBRATE & follow the onscreen instructions.



For more information visit our website, [www.razorgage.com](http://www.razorgage.com), and click on the YouTube button to see videos or click the SUPPORT tab and then USER GUIDES & MANUALS tab for PDF files. For instructions on changing the hand of the RazorGage xT download the PDF entitled: "xT-Eco Change Which Side of Saw Positioner Addresses"

