

# FACE FRAME SCRIBE



#### Speed up your assembly process Minimize mistakes and rework Reduce the skill level needed by your face frame assembler

How it works:

- 1. Trim the end of your material
- 2. Measure the length to the next defect
- 3. Enter that length and the software creates a list of parts that will make optimal use of that length & move the positioner to the first length on the list.
- 4. After you cut the part, the positioner will move to the first scribe location.
- 5. Pull the <u>Face Frame Scribe</u> across your part to mark the one side of the joint location.
- 6. The positioner will then move the part to the next scribe location.
- 7. Again, you pull the Face Frame Scribe across your part to mark the other side of the joint location.
- 8. After all scribe locations have been marked for that part, repeat the process for the next part.

# BETTER By Design

With the Face Frame Scribe for AutoList, you can manually scribe layout location lines for face frames, so that you know where to join them after you're done cutting the parts

> Whether you own a RazorGage ST or you are buying a new <u>RazorGage RG3</u>, it's easy to add the Face Frame Scribe package to help improve your operations



## Face Frame Scribe Better Software / Hardware Option



The Face Frame Scribe package can be included on new RazorGage RG3 with AutoList Optimizing Software and it can easily be added to existing RazorGage PC based ATs and RazorGage ST / AutoList systems. The package includes the software and the scribing tool.

The following will provide some basic information about the AutoList Optimizing Software, RazorGage AT (PC Based), RazorGage ST and RazorGage RG3 Automatic Saw Measuring System.

## Autolist Better Software

The popular & powerful AUTOLIST Screen calculates optimal cutting solutions to maximize yield on your valuable material. AutoList can be mapped to your cutlist layout. Quantities can be multiplied to

LOSE THE FI	ue .		Stock L	ength: 80	FIT P	ARTS RG3Ma	per						
					_								
	All Parts Upd												
		ps All Parts Printing											
QTY LEF		NGTH LEFT: 1572.875											
								ROOM#	CABINET NAME		SCRIBES	POCKET HOLES	
6 1	18	3/4 Quatersawn Oak		BR		0.75	living room	1	Wall Single	5		2	C
7 1	18	3/4 Quatersawn Oak		CR		0.75	living room	1	Wall Single	5		2	C
8 1	60	3/4 Quatersawn Oak		LS		0.75	living room	1	Wall Single	5	4 46.5 1.5 6.5		0
9 1	60	3/4 Quatersawn Oak	0	RS	1.5	0.75	living room	1	Wall Single	5	1.5 6.5 1.5 46.5		C
21 1	18	3/4 Quatersawn Oak	0	BR	1.5	0.75	living room	1	Wall Single	3		2	(
22 1	18	3/4 Quatersawn Oak	0	CR	1.5	0.75	living room	1	Wall Single	3		×	0
23 1	60	3/4 Quatersawn Oak	0	LS	1.5	0.75	living room	1	Wall Single	3	4 46.5 1.5 6.5		(
24 1	60	3/4 Quatersawn Oak	0	RS	1.5	0.75	living room	1	Wall Single	3	1.5 6.5 1.5 46.5		(
43 1	31.25	3/4 Quatersawn Oak	0	LS	1.5	0.75	living room	1	Base Open	1	1.5 5 1.5 10.125 1.5 10.125		C
44 1	31.25	3/4 Quatersawn Oak	0	RS	1.5	0.75	living room	1	Base Open	1	1.5 10.125 1.5 10.125 1.5 5		0
45 1	33	3/4 Quatersawn Oak	0	BR	1.5	0.75	living room	1	Base Open	1		2	C
46 1	33	3/4 Quatersawn Oak	0	CR	1.5	0.75	living room	1	Base Open	1		2	0
47 1	33	3/4 Quatersawn Oak	0	CR	1.5	0.75	living room	1	Base Open	1		2	0
48 1	33	3/4 Quatersawn Oak	0	TR	1.5	0.75	living room	1	Base Open	1		×	0
60 1	31.25	3/4 Quatersawn Oak	0	LS	1.5	0.75	living room	1	Base Open	2	1.5 5 1.5 10.125 1.5 10.125		C
61 1	31.25	3/4 Quatersawn Oak	0	RS	1.5	0.75	living room	1	Base Open	2	1.5 10.125 1.5 10.125 1.5 5		(
62 1	33	3/4 Quatersawn Oak	0	BR	1.5	0.75	living room	1	Base Open	2		2	0
63 1	33	3/4 Quatersawn Oak	0	CR	1.5	0.75	living room	1	Base Open	2		2	0
64 1	33	3/4 Quatersawn Oak	0	CR	1.5	0.75	living room	1	Base Open	2		2	c
65 1	33	3/4 Quatersawn Oak	0	TR	1.5	0.75	living room	1	Base Open	2		2	c
82 1	18.5	3/4 Quatersawn Oak	0	CS	1.5	0.75	living room	1	Wall Pair	4			0
<		1											 +

accommodate today's schedule. Switch between pusher & stop any time. Include the Tool Safe Sensor to automate the operation!

- Optimize at the machine or run pre-optimized lists according to a cutting plan.
- Sort your cut list into hundreds of groups by multiple criteria.
- Contains unlimited cut list mappings.
- Accommodates Secondary Operations.
- Print custom labels.

### RazorGage Automatic Saw Measuring System



RG3 The new RG3 software retains all the same features as before but with an even simpler interface. Now it also has the best motion control system as well – the Yazkawa Servo for maximum reliability.



ST RazorGage ST was manufactured from 2010 to mid-2023. Whether using the ST as an automatic pusher or a measuring stop, this digital measuring fence can be used with a chop saw, upcut saw, downcut saw, drill press, haunching and more.



The RazorGage AT was the original RazorGage which was manufactured from 2001 to 2010. When you add the current version of AutoList to the PC based version of the AT, the Face Frame Scribe can be added.

100000	