

Step 1 Click SETTINGS.

RG3 v1.9.6.0 Serial Number: 20220000

Position: 1.500
Move To:

UNLOAD
MOVE TO LOW LIMIT
MOVE TO HIGH LIMIT

KEY PAD PRESETS OFFSETS LIST

7	8	9
4	5	6
1	2	
.	0	
1/32 0.03125	1/16 0.0625	3/32 0.09375
9/32 0.28125	5/16 0.3125	11/32 0.34375
17/32 0.53125	9/16 0.5625	19/32 0.59375
25/32 0.78125	13/16 0.8125	27/32 0.84375

SAVE CHANGES Program will restart after Save Changes

Password Position Motion IO Remote Serial Tools FAULTS

PASSWORD
ENTER

HOME
MOVE TO LOW LIMIT
MOVE TO HIGH LIMIT
Reset Fault
Reset Encoder

Break-In
5 Break in Time (mins)
Do Break In

Step 2 Enter password 5239 and click the REMOTE SERIAL TAB.

Step 3 If you do not have Tool Safe, click REMOTE SERIAL ENABLED. If you have the Tool Safe Option, click REMOTE SERIAL – HAVE IO

Step 4 Select the COM port on which your application will communicate.

SAVE CHANGES Program will restart after Save Changes

Password Position Motion IO Remote Serial Tools FAULTS

☐ Remote Serial Enabled
☐ Remote Serial - Have IO

Remote Serial COM Port Name: COM4

Serial Ports Found (Click to Select)

- COM1
- COM3
- COM4
- CNCA0
- CNCB0
- COM5
- COM7
- COM8